



SUBJECT:	DOC ID: HBCP/COMP/FORM23		
MASTER - Technical	Revision:	6	
Specification	Date:	Oct-20	
	Author:	Nicola Rutherford	

PRODUCT SPECIFICATION

Product Code HBCP0004A Description Small Taste Hot Box 80x125x60 (Win/Opt Vents) Authorised by: Nicola Rutherford (Technical Manager)	Date completed:	18/03/2022
	Authorised by:	Nicola Rutherford (Technical Manager)
Product Code HBCP0004A	Description	Small Taste Hot Box 80x125x60 (Win/Opt Vents)
	Product Code	HBCP0004A

Product specification:

Material description (papers):		Coating / Print	
Inside		Bleached PET	
Flute 0		Bleached Kraft	
Centre Sheet			
Flute 1			
Outside		Unbleached Grease-resistant	
Total TARGET piece weight (+/-	- 5%) [g]	15.2	
Flute profile		D/F E Flute	
Caliper (+/- 0.05mm)		1.45mm	
Length base (+/- 0.5mm)		80	
Width base (+/- 0.5mm)		125	
Height (+/- 0.5mm)	•	60	
Patched specification		36 micron anti-mist PET	

Packing Details:

Pieces per case	360
Liner Bag colour	Blue
Liner Bag size [mm]	600mm X 280mm X 1170mm
Liner Bag weight [kg]	0.0521
Number of Liner Bags required	1
Liner Bag - Inner label required [Y/N]	No
Liner Bag Type/Material	20 Micron (70% HDPE/30% LDPE) Virgin Food Grade
Case type	HBCP5 Taste
Case dimensions EXTERNAL (I x w x h) [mm]	600x500x521
Case weight [g]	916
Gross Weight per Case [Kg]	6.4401
Cases per pallet	8
Boxes per layer	4
Number of Layers	2
Pallet type (Pallets can be double stacked)	1200 X 1000 x 135 - STANDARD HBCP
Pallet Height (within slight tolerance)	1169
Weight of Pallet [Kg]	15
Weight of Shrink Wrap Per Pallet: [Kg]	0.5
Gross Weight per Pallet (including Pallet) [Kg]	67.0208

Specifications:

Recycled Content (approx.)	0%	
Recyclability (OPRL guidance)*	Remove separate film piece and Recycle	
*Remove food and flatten packaging to recycle	nemove separate mm piece and necycle	
Product Certification	Manufactured from Managed Sustainable Forests	
Shelf Life / Storage Conditions	12 months if in sealed boxes and dry ambient conditions	
Conditions of use.	Suitable for freezing - down to minus 20 degrees C	
(Check DoC for specific requirements)	Food safe - Ovenable (& Microwaveable) up to 220°C for 30 minutes	

Product traceability is by virtue of the unique works order number (JB) which is printed on the case label. Paper-based products should be stored undercover in dry, clean conditions. Customers should test stock older than the specified shelf life for suitability.

This product complies with all aspects of the current European regulation and, where applicable, other relevant legislation. Huhtamaki BCP Ltd reserves the right to amend specifications where necessary. The Customer's agreement to the content of this specification is implied upon purchase of the product. The Customer is responsible for determining whether products and the information in this document are technically appropriate for the Customer's use, through appropriate product testing.

AUTHORISATION TABLE	Signature	Date	Huhtamaki BCP Ltd	TEL: 01254 687900
Author: Technical Manager	Nicola Rutherford	117/02/2022	Crompton House Shadsworth Business Park	EMAIL: blackburn.sales@huhtamaki.com
Reviewer: NPD Coordinator	Tania Soukias	47/00/0000	Blackburn,	blackburn.sales@nuntamaki.com
Authorised by: Technical Manager	Nicola Rutherford	17/02/2022	Lancashire BB1 2JT, UK	









